Application No. 10/064,785 Docket No. 13DV-14066 Amendment dated April 5, 2004 Reply to Office Action of March 4, 2004

## **Amendments to the Specification:**

Please replace the title of the invention at page 1 with the following amended title:

THERMAL BARRIER COATING AND PROCESS THEREFOR

Please replace paragraph [0006 with the following amended paragraph:

In commonly-assigned U.S. Patent No. 6,492,038 Application Serial No. [Attorney Docket No. 13DV-13322] to Rigney et al., a more thermally-stable TBC is achieved by inhibiting grain growth (coarsening), sintering, and pore redistribution (the coalescence or coarsening of smaller pores to form larger pores) during high temperature excursions. According to Rigney et al., resistance to heat transfer through a TBC is determined in part by the amount of microstructural defects within the grains of the TBC. Rigney et al. teach that such defects can be created by composition-induced defect reactions and process-induced porosity, the former of which includes vacancies that result from the need in ionic solids to maintain charge neutrality, as is the case in YSZ where substitution of zirconia (ZrO<sub>2</sub>) with yttria (Y<sub>2</sub>O<sub>3</sub>) in the lattice yields a vacancy. On the other hand, process-

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induced porosity includes pore formation that occurs during coating as a component is rotated relative to the deposition source. A primary example is the "sunrise-sunset" vapor-surface mechanisms that occur during rotation of a component during deposition of TBC from a vapor cloud, such as by PVD, the result of which is a textured growth of the deposit in which pores are formed between columns, within the columns, and between secondary growth arms contained within the columns.